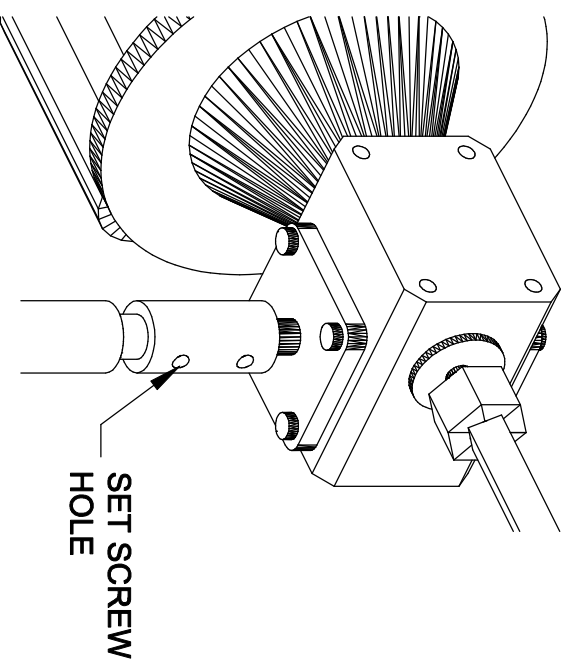


**DETAIL #1**



**DETAIL #2**

**INSTRUCTIONS TO INSTALL NEW GEARBOX & COUPLER WITH AN EXISTING SCREW**

1. Remove the setscrews from the lower half of the coupler on the old gearbox.
2. Unscrew the coupler from the drive screw (if required) and remove the old gearbox and coupler. Note: There will probably be a permanent thread locking compound applied to the coupler/screw joint, you will need to apply heat to the coupler to remove it.
3. Install the new gearbox and coupler (See Detail #1).
4. Clean the threads on the drive screw, apply a thread sealant, and screw the drive screw as far as possible into the coupler (See Detail #2).
5. **IMPORTANT** - before installing the setscrews into the lower part of the coupler use a drill to "dimple" the drive screw through the lower setscrew holes in the coupler (See Detail #2). The dimples should be 1/16" to 1/8" deep. If possible use a hand-held bottoming tap to insert threads into the dimple.
6. Use a thread sealant and insert the setscrews into the holes (See Detail #2). The setscrews should seat firmly into the dimples in the drive screw.